

# Image Based Modelling: New Tools for Design and Analysis

From 3D Images to Models –

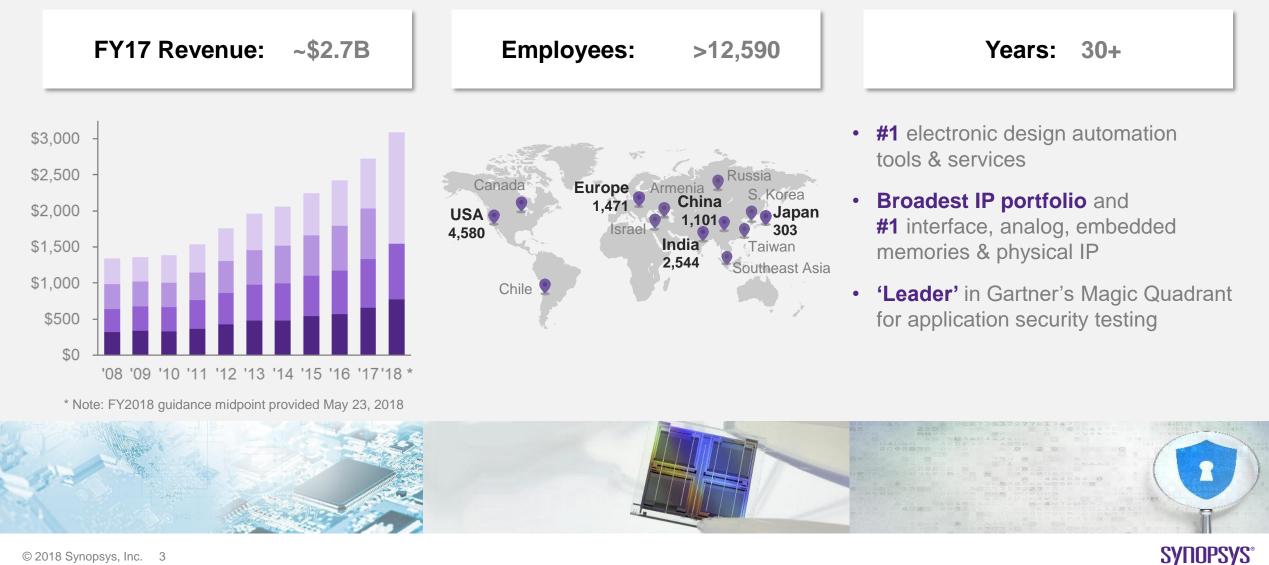
Philippe Young– Professor University of Exeter/ R and D Director Synopsys pyoung@synopsys.com

Sept 05 2018 SWANSEA

# **Synopsys / Simpleware Intro**



# Synopsys Today



## **Simpleware Product Group**

- Developers of high-end 3D image processing software
- Dedicated sales, support and service teams
- Global presence
- Customer base in life sciences, materials and manufacturing applications





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## What Does Image Based Modelling Offer

#### **Medical/Clinical Industry Example:**

Cut down on intra-operative time and improve clinical outcomes

- Based on pre-operative scans (e.g. CT, MRI)
- Take pre-operative virtual measurements
- Carry out virtual planning, e.g. resect bone, virtually check fit of implant or stent within artery
- 3D print: obtain a physical model of femur or aorta for presurgical planning/training

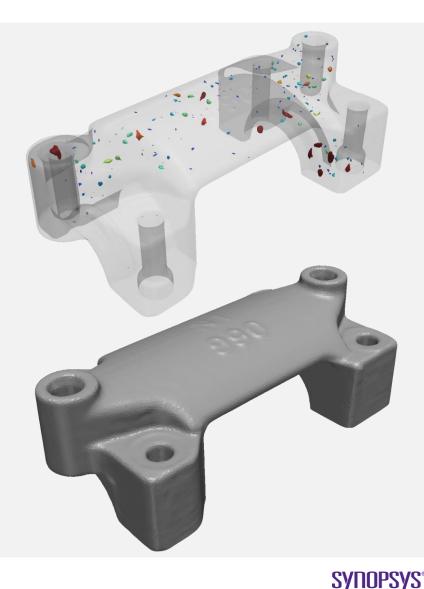


## What Does Image Based Modelling Offer

#### Industrial Reverse Engineering Example:

Inspect and validate as-built parts and compare to designs

- Take scans of a manufactured part, e.g. casting, ALM, injection moulding...
- Non destructive 3D visualisation, e.g. to quantify defects
- Carry out geometric metrology, measurements, compare to original CAD
- Facilitate simulation on as built or damaged part to check still fit for purpose

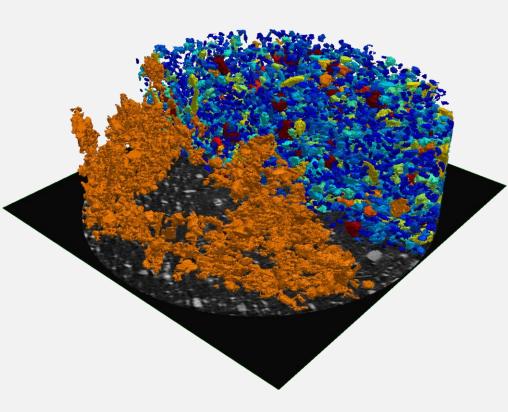


## What Does Image Based Modelling Offer

#### **Materials Industry Example:**

Understand or improve performance of a microstructure, e.g. filter, foam, composite, textile, soil, asphalt...

- Visualise internal structure from scans or synthetic data
- Calculate porosity, surface area, pore/particle distribution, fibre orientation...
- Analyse network structures, e.g. centrelines, shortest routes...
- Obtain homogenised material properties, e.g. effective permeability, Young's Modulus...

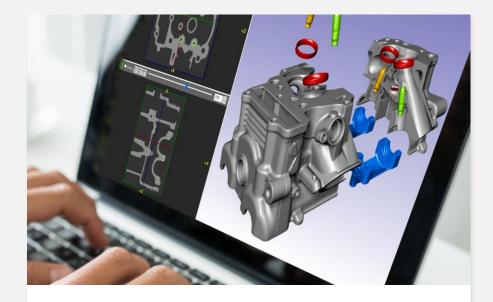


## **Simpleware Product Group**

#### **Customer Applications**



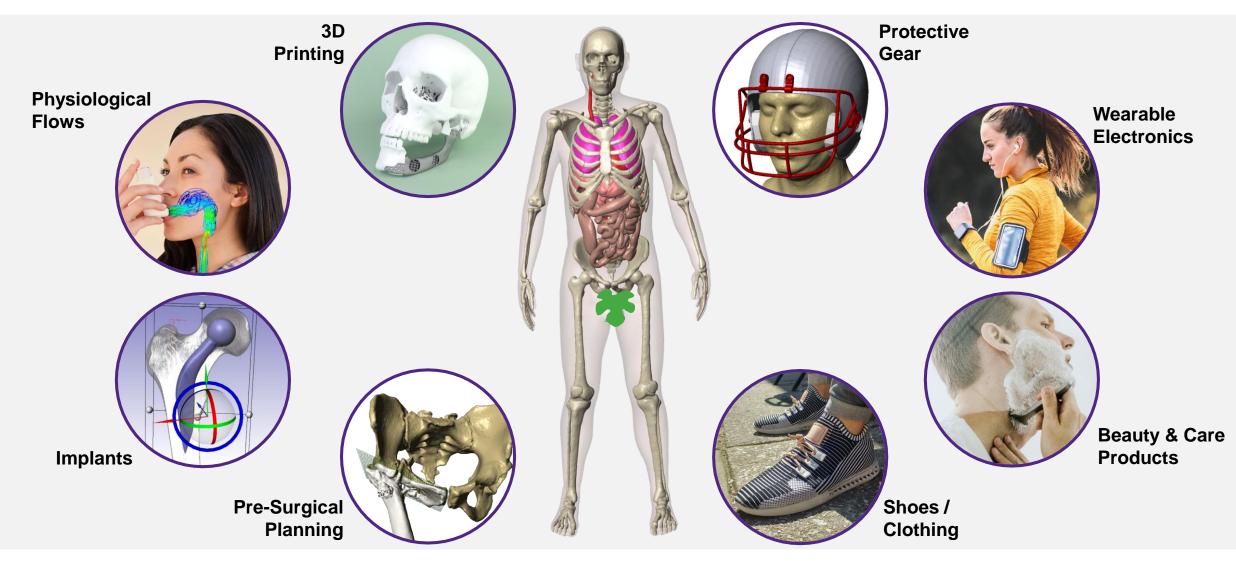
Life Sciences



Manufacturing & Materials

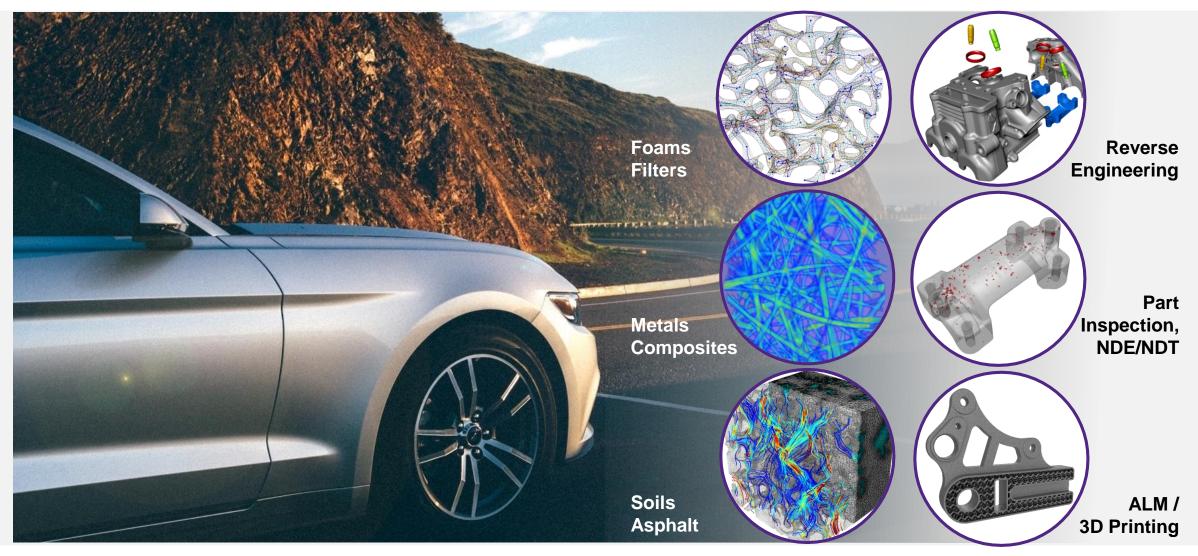


## **Applications in Life Sciences / Product Integration**





#### **Applications in Materials & Manufacturing**

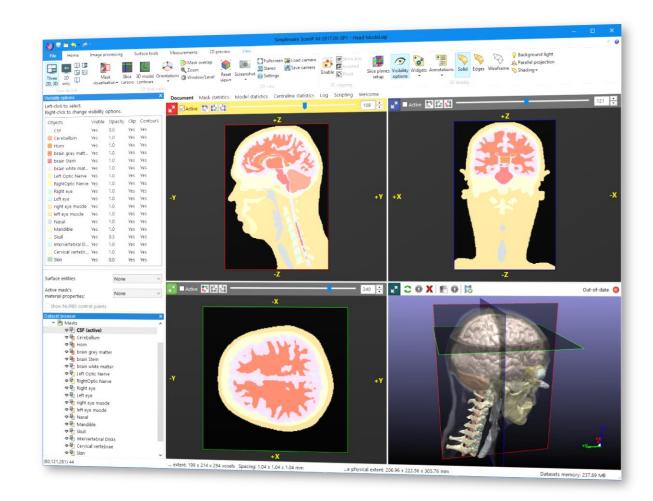


#### **SYNOPSYS**°



GUI-based High-end 3D Image Processing Platform which provides Comprehensive Range of Tools for:

- Visualization including animations
- Filtering and segmentation
- Measurement and quantification
- CAD and image integration
- 3D print, CAD and FEA/CFD model export





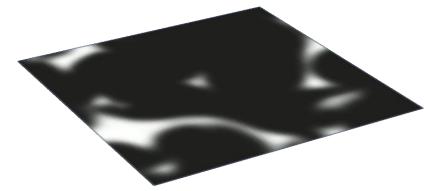
3D Image Import & Visualization

Segmentation & Processing

Measurements & Analysis

CAD & Image Integration







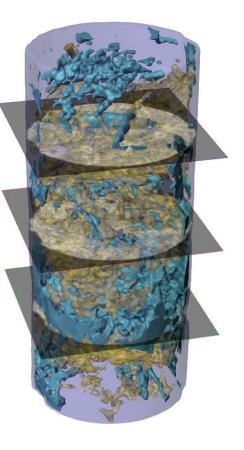
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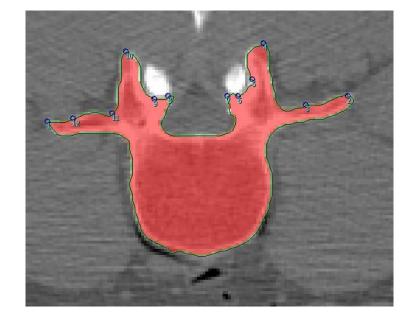


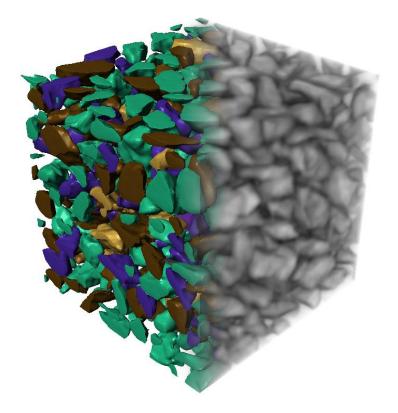
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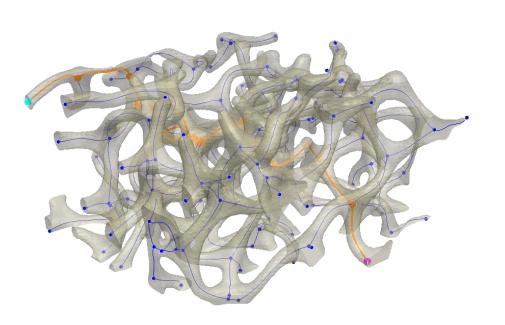


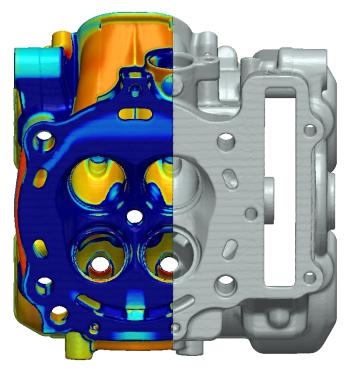
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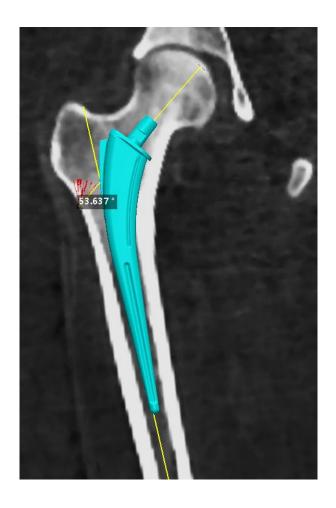


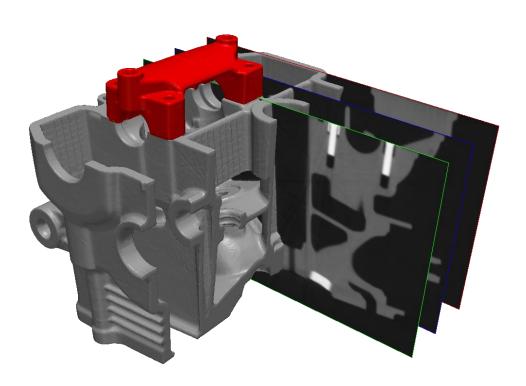
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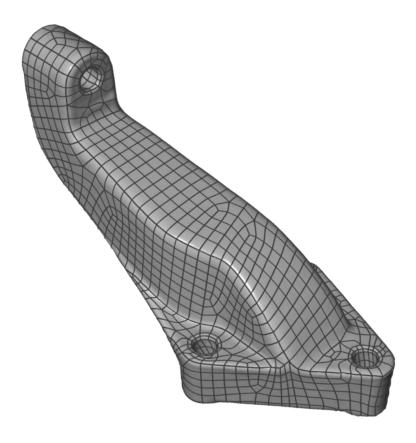
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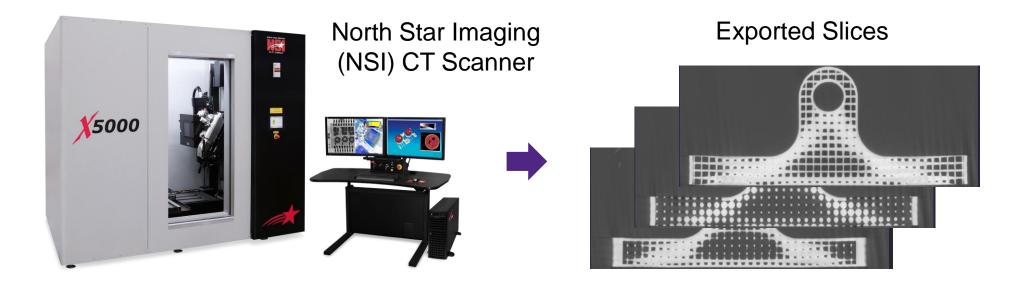




## Simpleware Image-based modelling workflow



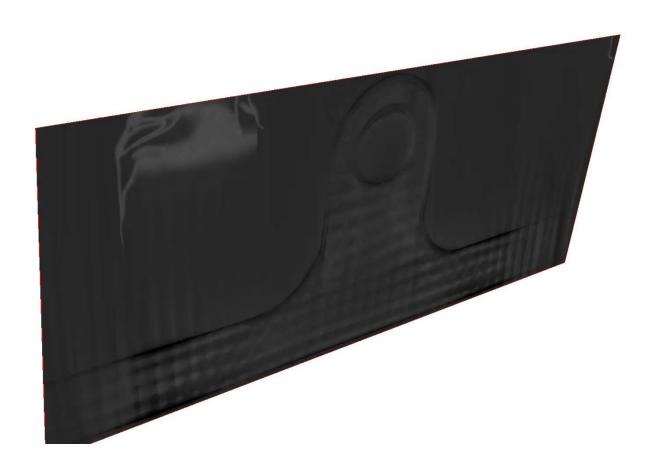
#### **CT Scan of Part**





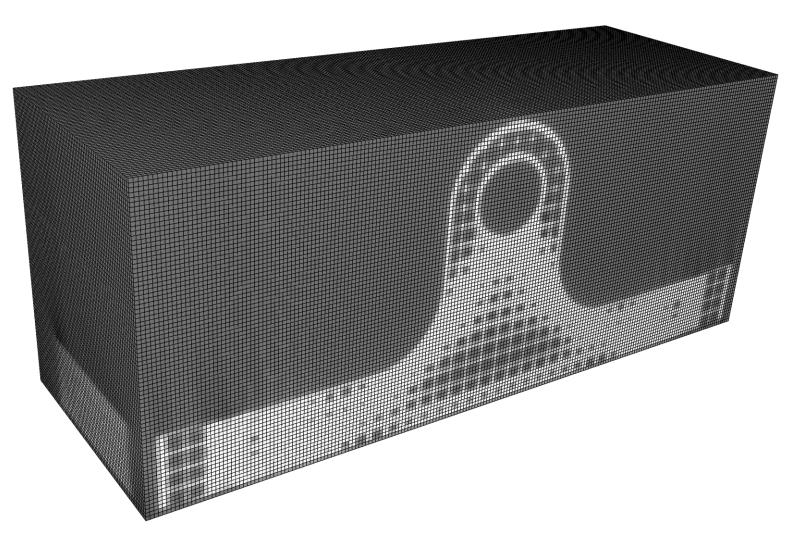


Import volume image data





Voxel Grid Formed

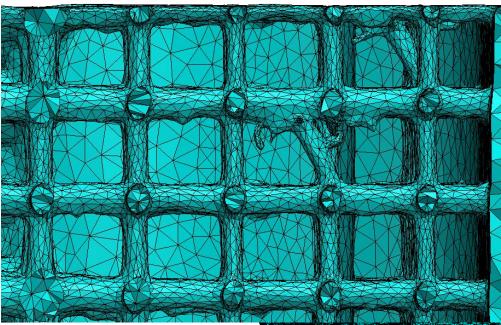


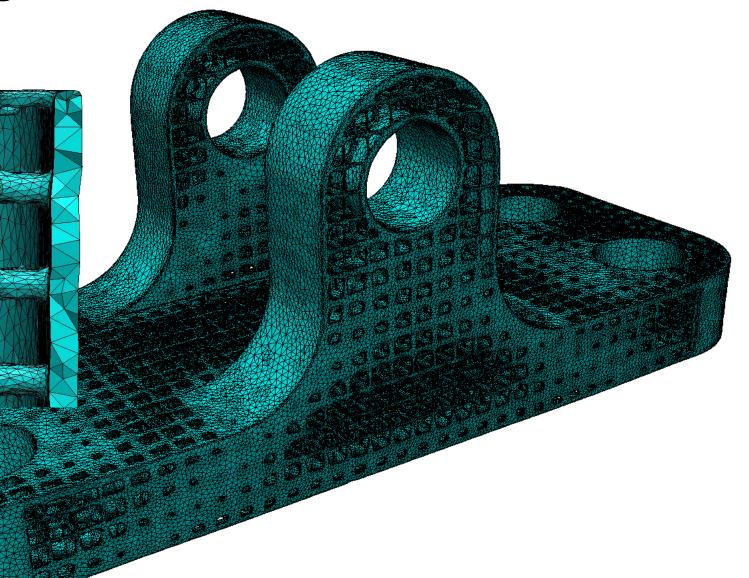


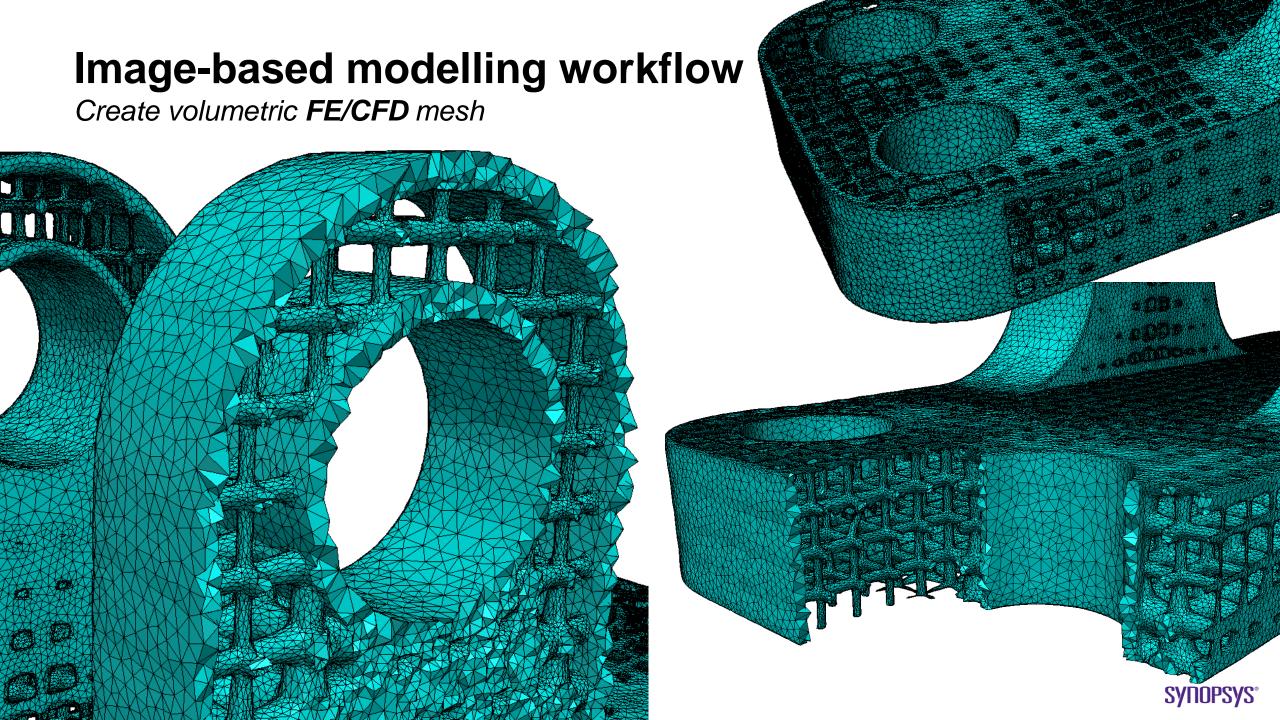
Segmentation of regions of interest



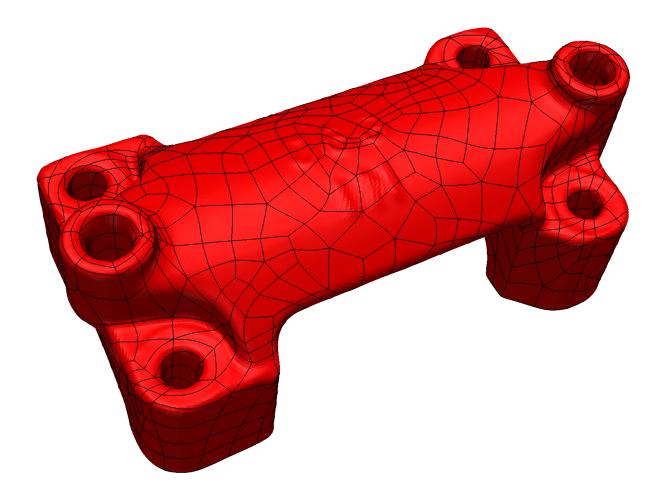
Create surface mesh (STL)

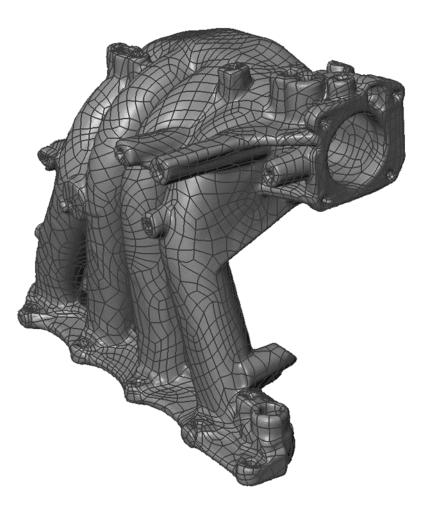






NURBS generation – (IGES / STEP)







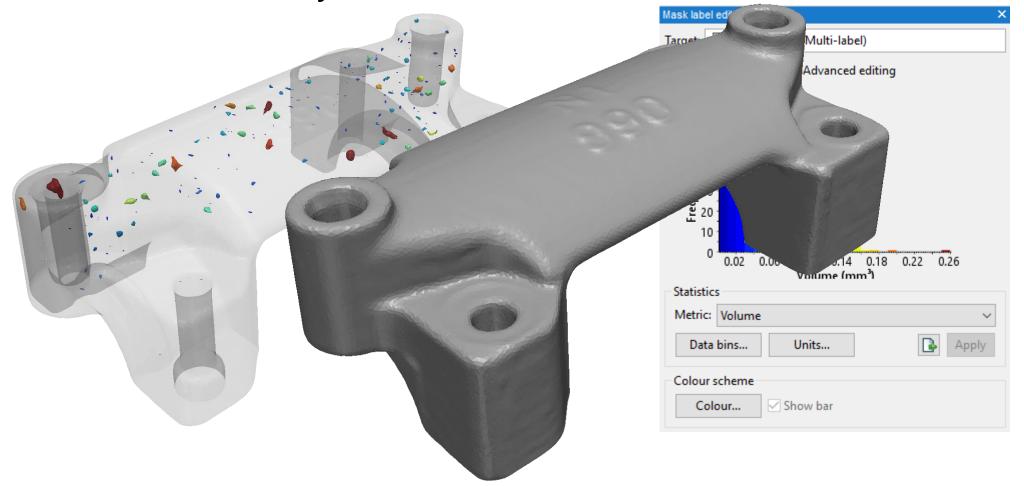
#### **Inspection workflows**

Determining the "as-built" deviations from design



#### **Defect Quantification**

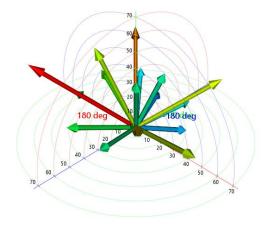
Pore / Void / Particle analysis

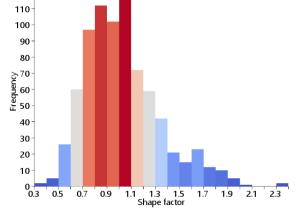




# **Automatic Reports**

- Pre-set reports for pores and particles
- Customisable graphs
- Export to PDF, HTML or Clipboard



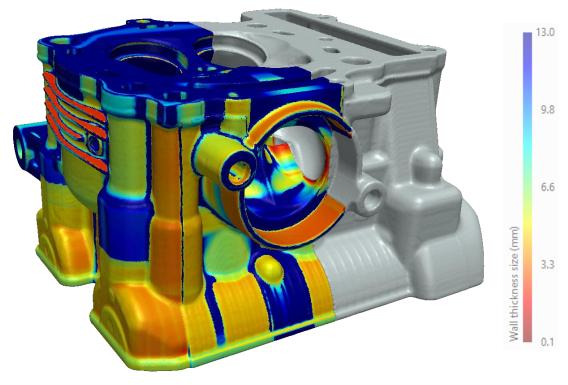


Mask particles (masks)	s) — 🗆 X	
	Export to PDF     Export HTML     Copy to clipboard     Add/edit notes	
	Definitions	^
	Particle: A labelled mask region, or disconnected part thereof.	
	Whole particle: A particle that does not directly contact the image boundary.   Boundary particle: A particle that directly contacts the image boundary.	ł
	Volumes	
	Particle type Count Volume (mm <sup>3</sup> ) Volume fraction (%)	
	Whole domain N/A 3.06667e001 100.000	
	Continuous phase N/A 1.27536e001 41.588	
	All particles     384     1.79131e001     58.412       Boundary particles     247     1.04803e001     34.175	
	Whole particles     137     7.43277e000     24.237	
	24 22 20 18 16 14 12 10 8 6 4 2	
	0.01 0.03 0.05 0.07 0.09 0.11 0.13 0.15 Particle volume (mm <sup>*</sup> )	~

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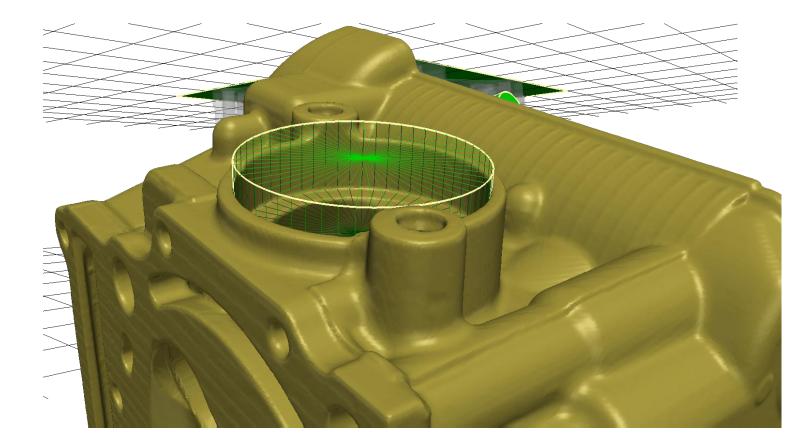
## Wall Thickness Analysis

- Analyse the thickness of any segmented mask or surface object
- Visualize results in 3D with a colour map to identify critical regions
- Probe the 3D model to inspect local results in more detail
- Statistics on the minimum, maximum and average thickness



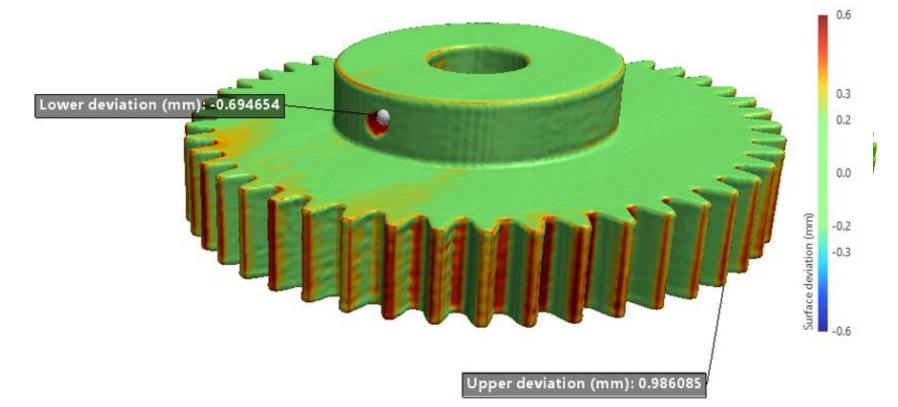
#### **Shape Creation, Fitting and Analysis**

- Tools for the creation and fitting of shapes, incl. planes, spheres, cylinders ...
- Surface painting selection tools to easily and quickly identify regions of interest
- Obtain statistics and measurements for each shape or between shapes



## **Snap Registration and Surface Deviation**

- Snap registration offers an automatic alternative for registration of alike surfaces by landmarks
- Align scanned objects with the intended design part from STL/CAD
- Obtain visual feedback of differences and export many more statistics



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#### **Success stories**

Inspection and simulation-based NDE





# **Quality Control of ALM Aerospace Part**

ELEMCA & CNES

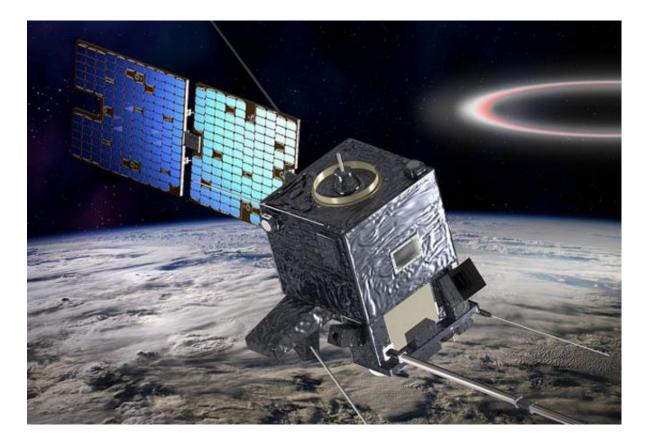




# **Quality Control of ALM Aerospace Part**

#### **Highlights**

- ALM part used for the TARANIS satellite was analyzed to identify the location of porosities within the material
- Simpleware software was used to generate models for FEM to validate its structural integration
- Results validated ALM method for comparing CAD models and designed part, with space mission applications



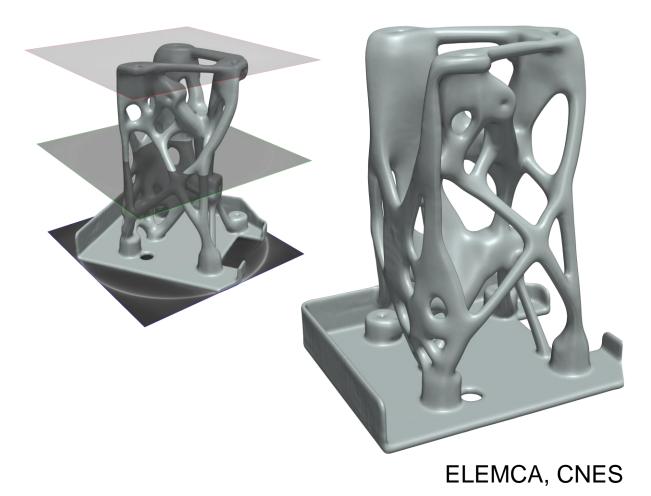
ELEMCA, CNES

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# **Quality Control of ALM Aerospace Part**

#### Workflow

• X-ray CT data of aluminium part part used for the TARANIS satellite were processed in Simpleware ScanIP

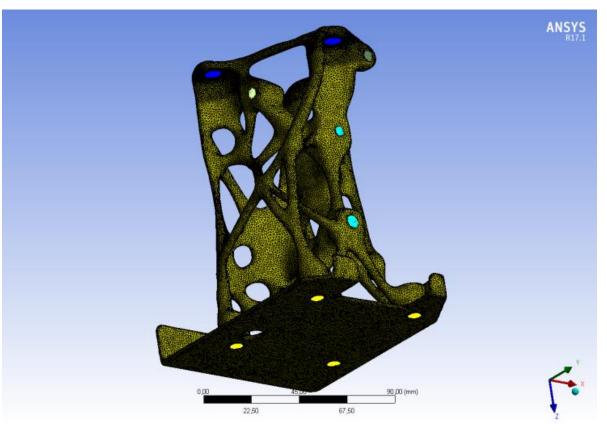


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# **Quality Control of ALM Aerospace Part**

### Workflow

- X-ray CT data of aluminium part part used for the TARANIS satellite were processed in Simpleware ScanIP
- The model was simulated in ANSYS to analyze defects and compare scan data to previous simulations based on idealized CAD data



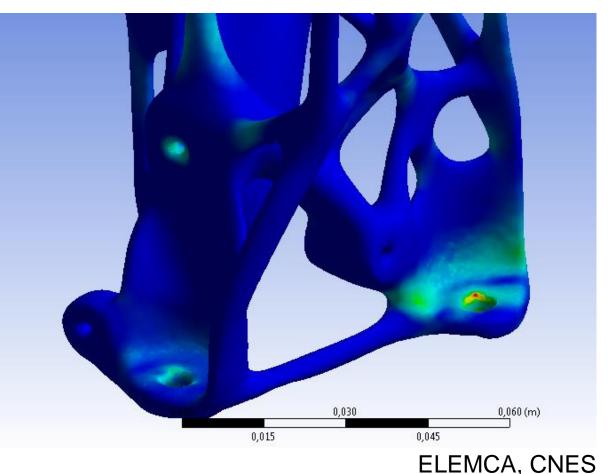
ELEMCA, CNES

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# **Quality Control of ALM Aerospace Part**

### Workflow

- X-ray CT data of aluminium part part used for the TARANIS satellite were processed in Simpleware ScanIP
- The model was simulated in ANSYS to analyze defects and compare scan data to previous simulations based on idealized CAD data
- This workflow is useful for adding new levels of quality control and analysis to AM processes within the space industry. The part has been successfully tested, and may now be integrated into the space mission



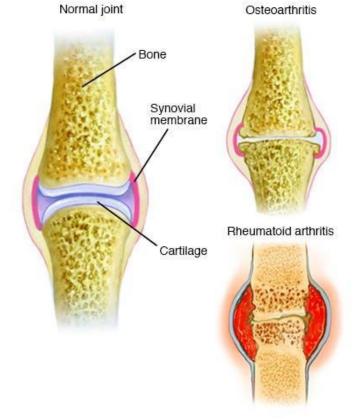
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**Optimal Device**, Endurica



### **Highlights**

- Total joint replacement can alleviate pain for rheumatoid arthritis; surgery involves removing the swollen joint tissue and replacing with an off the shelf prosthetic
- For development of a patient-specific silicone finger joint implant, Simpleware software was used to segment CT scan data of the hand
- Workflow describes why and how to leverage patient-specific anatomical data, non-linear structural simulation, fatigue simulation and shape optimization to enhance device design



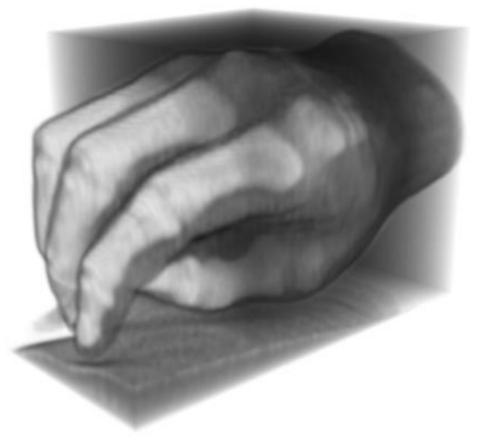
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Optimal Device, Endurica

SALIONSA2

### Workflow

• CT scan data of the right hand from the Visible Korean dataset used to segment bones from soft tissue in Simpleware ScanIP



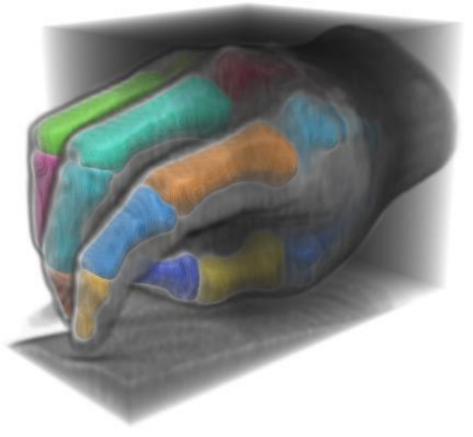
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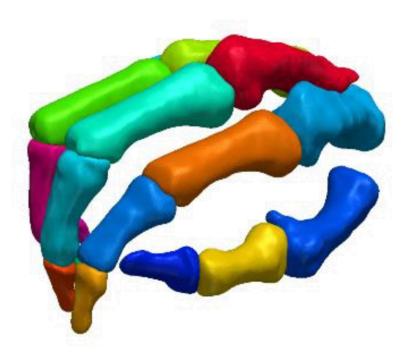
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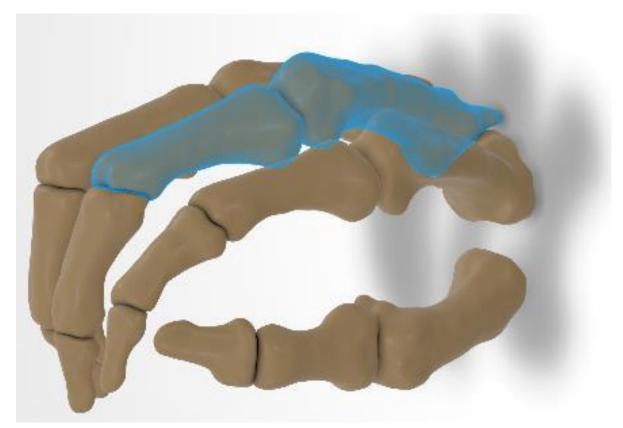


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### Workflow

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- Implant design in CATIA into middle metacarpal and proximal phalange



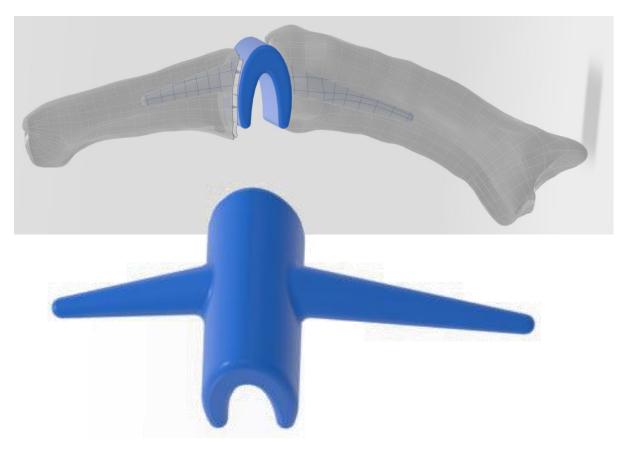
Optimal Device, Endurica

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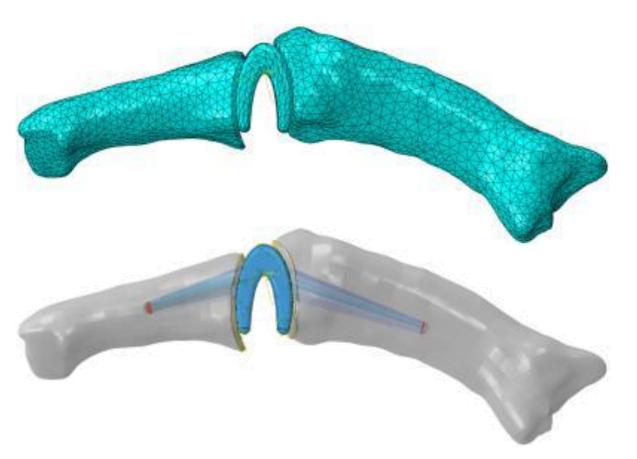


Optimal Device, Endurica



### Workflow

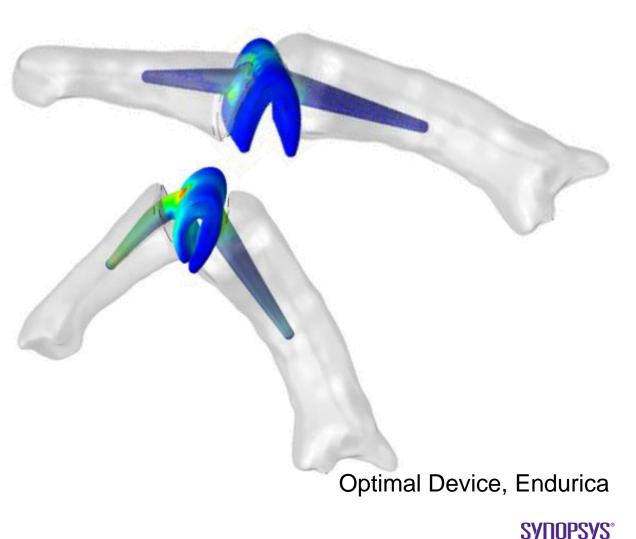
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Optimal Device, Endurica

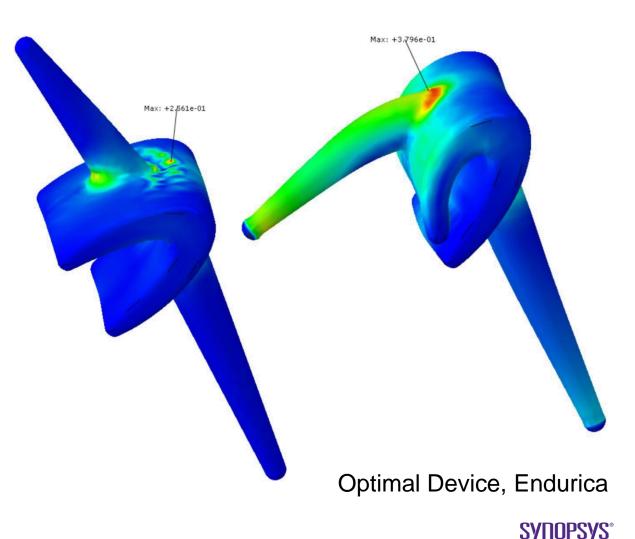
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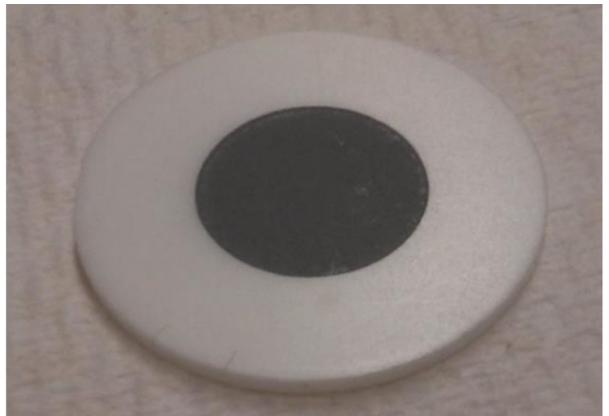


Carnegie Mellon University



### **Highlights**

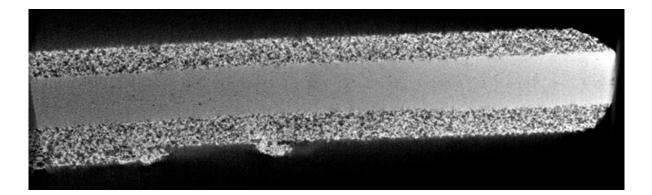
- High-performance methods using meshed 3D microstructures allows for quantification of local distributions of electrochemical properties from FIB-SEM data
- Simpleware software provides straightforward one-step conversion of microstructure data to meshes, speeding up previously timeconsuming tasks for large meshes by using scripting
- Simulated local electrochemical performance throughout microstructure can provide insight into electrode degradation and failure behavior

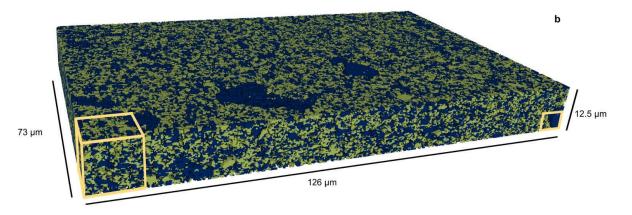


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#### Workflow

 Electrode microstructures obtained using Xeplasma FIB-SEM serial sectioning to capture length scales on the order of 100-200 µm



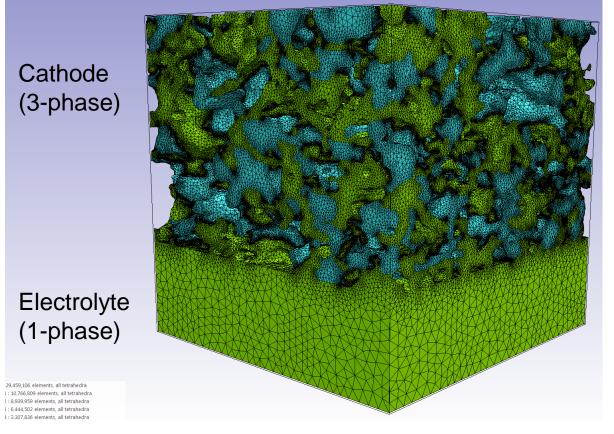


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#### Workflow

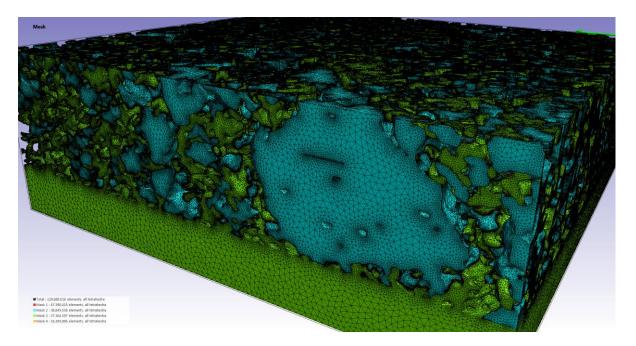
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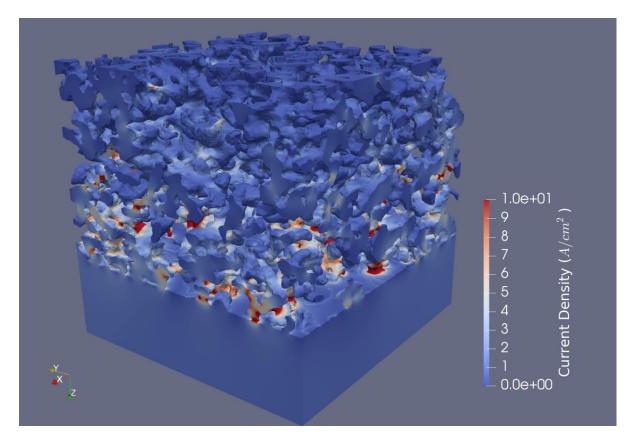


Large-scale meshing: 30 x 30 x 10 [µm], 130 million mesh elements

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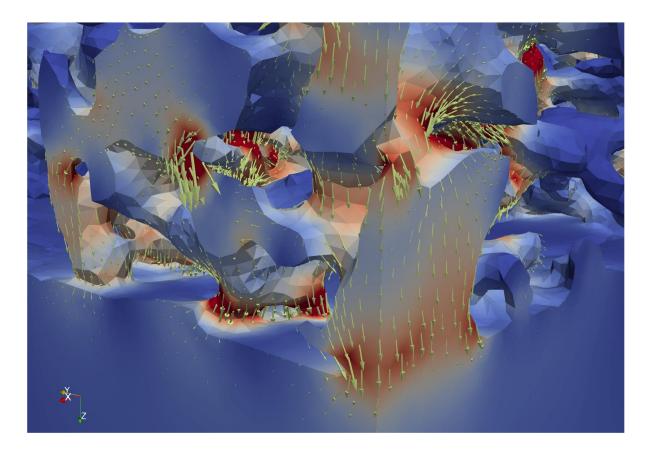


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North Star Imaging, Ansys, MOOG





### **Highlights**

- Optimizing the design of an internal test manifold for a specific material and hydraulic configuration
- Simpleware software 3D image processing enabled visualization of defects, and comparison of the as-built part from the original CAD
- Simulation of maximum principal stress in ANSYS. The workflow enabled MOOG to quantify the fitness-for-purpose of the part and evaluate performance uncertainty

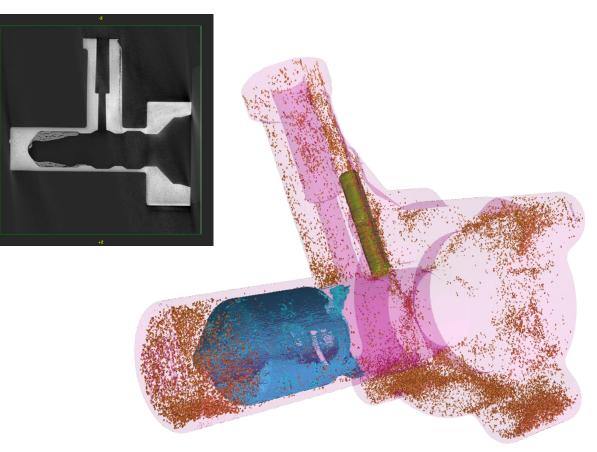


North Star Imaging, Ansys, MOOG

SALIONSA2

### Workflow

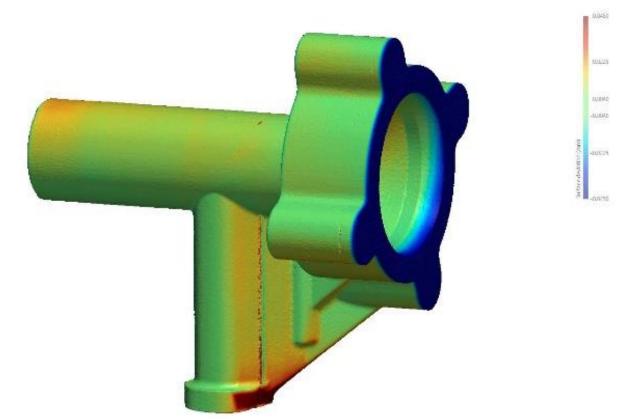
 CT scan data from NSI imported into Simpleware software. Visualization of pores, cracks and residual powder



North Star Imaging, Ansys, MOOG

### Workflow

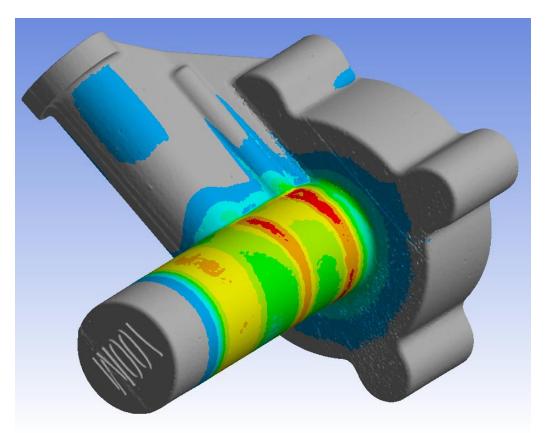
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### Workflow

- CT scan data from NSI imported into Simpleware software. Visualization of pores, cracks and residual powder
- Simpleware software used to import original CAD and compare with as-built part to identify geometric deviations, for example in part porosity
- Simulation results in Ansys showed that between the CAD and image-based model there was a 23.18% increase in maximum principal stress, likely due to cracks and pores in the as-built geometry



North Star Imaging, Ansys, MOOG

# **Simpleware Human Body Models**

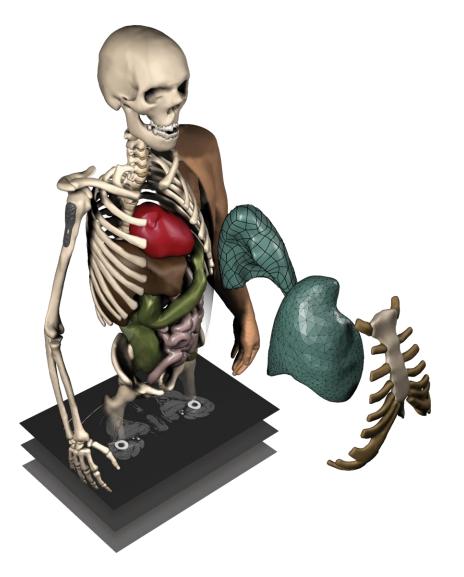


## **Simpleware Human Body Models**

• To Design Better Products: (e-wearables, shoes, sports clothing, helmets)

Currently designers and engineers of products that interact with the human body make limited use of anatomically correct CAD/CAE models to analyze their performance in use.

- Provision of Off-the-shelf or Fully-customized Models for:
  - -3D printing / ALM (STL)
  - -CAD (NURBS)
  - -Simulation (FE and CFD meshes)

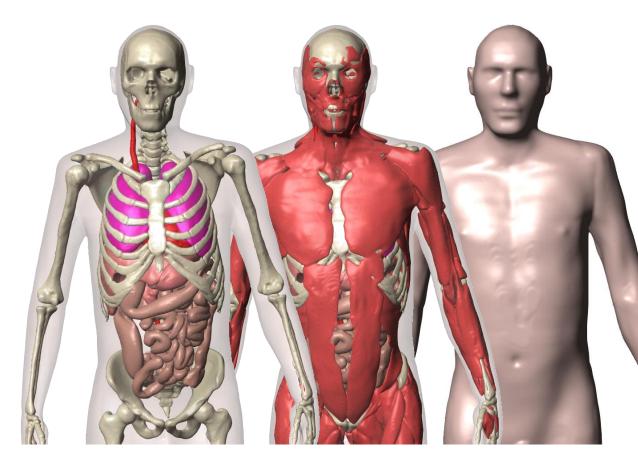




# **Simpleware Human Body Models**

#### **Our Datasets:**

- Large collection of anatomical datasets from high-resolution MRI and CT scans
- Models offer outstanding levels of detail and geometrical accuracy
- Select generic models or configure models to your requirements
- Models can be customized to combine CAD with image data
- Scans and models can also be commissioned





# **Simpleware Services**



### **Simpleware Services**



### Consultancy Services:

- Image processing, segmentation, analysis and animations
- Model and mesh generation
- -Scanning and 3D printing facilities



- Customized Script, Plug-ins and Software Development:
  - -Get the best from the software's functionalities and beyond
  - Develop standalone personalized applications



### Software Training:

- -Classroom training at local Synopsys offices or at your place of work
- -Web-based training at your desk



# Thank You

